



## **Applying Temp-Tite II String Sealant to Joint Surface**

Apply Temp-Tite II string sealant to joint surface by unwinding from spool and applying by hand around joint design and bolt holes.

Be sure to overlap sealant where needed. Use Turbo joint liquid if string sealant wants to fall off a vertical lay. Then apply Temp-Tite string on top. After sealants have been applied, assemble joint. Tighten all bolts. Apply heat service and follow cure program.

Temp-Tite can be applied to warm surfaces (120°F)

## **Surface Conditions**

Smooth to rough and irregular.

## **Catalyst Usage if Necessary**

Spray or aspirate catalyst directly on to sealant. Follow cure program for catalyst.

## **Applications**

See Sealant Fact Sheet.

## **Chemical Resistance**

See Chemical Resistance Sheet.

## **Cleanup**

Scrape old sealant off with putty knife. Clean surface with mineral spirits and apply joint sealant.

## **Storage**

Keep in cool, dry area for best shelf life. If possible, keep in refrigerated area after use.

## **Shelf Life**

Bulk material (not extruded): One year from the manufacture date.

## **Shelf Life**

String form (extruded): Six months after the manufacture date.

## **Packaging**

1-lb rolls, 5-lb rolls, repair kits, bulk 1-lb and bulk 2-lb cans

## **Cured State**

Leathery

## **Temperature Rating**

950°F

## **Pressure Rating**

750-1200 psi

## **Surface Conditions**

Free of dirt and oil products.

## **Tools**

May be applied with fingers to surface.  
(Use gloves.)

## **Cure Times**

60 minutes at 400°F

4-6 hours at 225°F

Note: Pressure may be applied at start of service (low).

## **Compressibility after Closing the Joint**

.002/inch, maximum gap (.020)